



NEMA	MW 35-C, MW 73-C
<b>Thermal Class</b>	Class 200
<b>Conductor</b>	Copper
<b>Shape</b>	Round
<b>Insulation Material</b>	Polyester/Polyamide-imide
<b>Size Range</b>	9-30 AWG, Heavy Build
<b>Key Applications</b>	Inverter Duty Drive Motors Rotating Machines Hermetic Motors DC Motors Power Tools Automotive Alternators and Generators Transformers, All Dry Types through Class 200 Electronics, All Types of Coils through Class 200

## PRODUCT DESCRIPTION

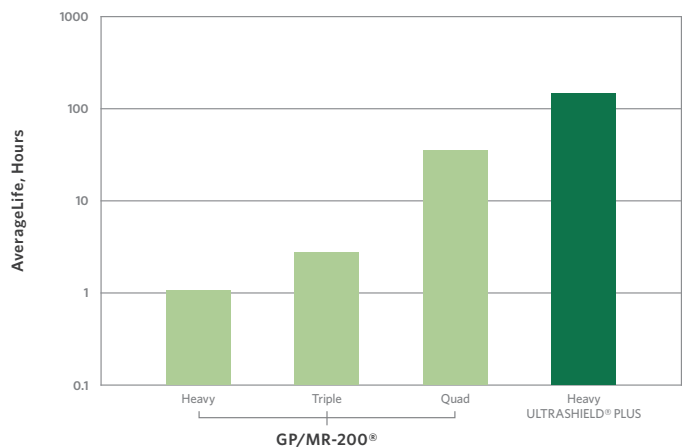
UltraShield® Plus magnet wire, which is specifically designed for use in motors that may be subjected to higher voltage spikes present in inverter duty applications, exhibits excellent resistance to partial discharges and abrasion. The combination of the modified Polyester basecoat and Polyamide-imide topcoat provides an insulation system with outstanding toughness and excellent dielectric properties. UltraShield® Plus magnet wire has improved voltage endurance and thermal properties, compared to standard NEMA MW 35-C magnet wire, while retaining superior chemical resistance to common solvents and refrigerants. UltraShield® Plus conforms to all of the requirements of NEMA MW 35-C and MW 73-C.

## FEATURES AND BENEFITS

<b>Thermal Classification</b>	UltraShield® Plus magnet wire is UL listed at Class 200, and is recommended for NEMA MW 35-C and MW 73-C wire applications.
<b>Thermoplastic Flow</b>	390°C
<b>Windability</b>	UltraShield® Plus magnet wire has been extensively wound in various motor applications and has been highly commended for its superior windability performance.
<b>Electrical</b>	Testing with sinusoidal and with inverter wave shapes shows that UltraShield® Plus magnet wire lasts many times longer than standard NEMA MW 35-C and MW 73-C insulation. While no standards for this type of testing have been universally accepted, our testing shows dramatic improvement in insulation life, especially under severe duty applications at higher temperatures.
<b>Chemical</b>	UltraShield® Plus magnet wire has been tested for resistance to R-22 refrigerant and the results show it to be compatible for hermetic systems. Successful results are also seen with samples tested for 24 hours at room temperature in a wide variety of other solvents such as petroleum naphtha, toluene, ethanol, 5% sulfuric acid, 1% potassium hydroxide, butyl acetate, and acetone.
<b>Stripping Method</b>	Insulation piercing, mechanical stripping, and flame welding processes can all be used successfully with UltraShield® Plus magnet wire. If the connection is to be soldered, it is recommended that mechanical stripping be used to remove the insulation prior to soldering.
<b>Normal Availability</b>	<ul style="list-style-type: none"> <li>Round Copper Sizes: 9 - 30 AWG, Heavy Build</li> <li>Please consult Magnet Wire Marketing for additional size (including metric) and build information.</li> </ul>

## INVERTER LIFE TESTING

150°C, 575V Inverter with 18AWG Twisted Pairs



## PROPERTIES

	TEST DETAILS	TYPICAL PERFORMANCE*	REQUIRED PERFORMANCE**
<b>THERMAL</b>			
Heat Shock Resistance	20% Elongation, 3xD mandrel wrap	No topcoat or basecoat cracks	220°C x 0.5hr, no cracks
Thermal Endurance	20,000 hrs, per ASTM D 2307	215°C	≥ 200°C
Thermoplastic Flow	Crossing method, 5°C/minute rise rate	390°C, 2kg weight	≥ 300°C, 2kg weight
<b>PHYSICAL</b>			
Abrasion Resistance	Unidirectional Scrape	2,100g	≥ 1,150g avg
	Repeated Scrape	496 strokes, 700g weight	-
Adherence and Flexibility	20% Elongation, 3xD mandrel wrap	No topcoat or basecoat cracks	no cracks
Elongation	Elongate to break	38%	≥ 32%
Springback	Mandrel wrap	48°	≤ 58°
<b>ELECTRICAL</b>			
Continuity	100 ft, graphite fiber brush	≤ 1 fault @ 1,500 VDC	≤ 5 fault @ 1,500 VDC
Dielectric Breakdown Voltage	Twisted pairs @ ambient	12,900 volts	≥ 5,700 volts
Dielectric Breakdown Voltage at Rated Temperature	Twisted pairs @ 200°C	10,900 volts	≥ 4,275 volts
<b>CHEMICAL</b>			
Solubility	Immersed in 60°C solvent x 0.5hr, needle scrape	Passes	No exposed bare conductor
Refrigerant Resistance	Weight loss after refrigerant exposure	0.02%	≤ 0.25%
	Dielectric breakdown voltage after refrigerant exposure	11,600 volts	≥ 5,700 volts

\* Performance data is representative of 18 AWG heavy build copper magnet wire where applicable. \*\* Requirements for 18 AWG heavy build per NEMA MW 35-C or MW 73-C.

## THERMAL ENDURANCE

18 AWG Heavy Build

